



**FORSENSE**  
原极科技

# Tactical MEMS 6 degrees of freedom inertial sensor

## FSS-IMU618 Product manual

### Features

#### Tactical grade MEMS gyroscope

- 1.5°/hr Bias instability
- 0.2 Angle random walk°/√hr
- 0.02/s temperature drift (-40~85°C, <=1°C/ min@1σ)

#### Tactical grade MEMS accelerometer

- 20ug Bias instability
- 0.03 Speed random walk m/s/√hr
- 0.3 Temperature drift (-40~85°C, <=1°C/ min@1σ) mg

#### Large range of fine temperature compensation

- -40°C to 85°C temperature compensation
- Fine temperature calibration

#### Independent turntable calibration

- Independently calibrate each module: sensitivity, Bias instability, non-orthogonal error
- Provide user calibration installation error interface

#### High strength working condition tolerance

- Strong impact tolerance: 2000g (0.5ms, half sine, 3 axis)
- Strong vibration tolerance: 10g (10~2KHz, 3 axis)
- Full temperature environment stable operation: -40°C ~ 85°C

- 100% magnetic shielding

#### Real-time and flexible digital interface, small size

- Configurable output sampling rate up to 400Hz
- Support serial port, I2C, SPI multiple interfaces
- 23.7\*23.7\*9.9mm, weight only 10g

### Product Overview

The FSS-IMU618 is a 6-DOF MEMS inertial sensor module built by Yuanji Technology. As standard, it outputs three-axis gyroscope and acceleration information.

High precision, high resolution, can capture subtle vibration and tilt.

Large range output makes motion perception possible under large dynamics. All modules are equipped with ultra-wide temperature range of fine warming and independent calibration before delivery, so that each module can play stably in various



**FORSENSE**  
原极科技

## FSS-IMU618 Product Sheet

extreme conditions, while ensuring the performance of all products is highly consistent.

On the basis of standard performance and output parameters, Yuanji also provides customized software and LOGO customization services for your special needs, to help you in the product!

### Application field

- Autonomous driving: vehicle, robot, engineering vehicle, underwater
- Precision measurement: downhole, tunnel, vibration, tilt
- Stable platform: PTZ, mobile communication,
- Navigation control: automatic control system, fixed wing UAV



## Contents

Performance parameters	1	3
1.1 Key indicators of gyroscope	3	3
1.2 Key indicators of accelerometer	4	4
2. External structure	6	6
3. Electrical characteristics	8	8
3.1 Maximum tolerance value	8	8
3.2 Working Conditions	8	8
3.3 I/O Threshold Characteristics	8	8
4 Pin definition	9	9
5. Communication protocol	10	10
5.1 Serial communication protocol	10	10
5.1.1 Serial Port Parameters	10	10
5.1.2 Packet Format	11	11
5.1.3 Data Stream Frame -- AHRS data	11	11
5.1.4 Command Mode GET Output -- System state	13	13
5.1.5 Command mode GET output -- Read parameters	14	14
5.1.6 Command mode SET instruction	16	16
5.1.7 Command mode output -- user command response	19	19
5.1.8 DRDY	20	20
5.1.9 Coordinate system setting function	21	21
5.1.10 Common Problems of Serial Port Connection	23	23
5.2 I2C Communication Protocol	24	24
5.2.1 I2C Interface Parameters	25	25
5.2.2 I2C Connection Mode	25	25
5.2.3 I2C Register	25	25
5.3 SPI Communication protocol	28	28
5.3.1 SPI interface parameters	28	28
5.3.2 SPI connection diagram	28	28
5.3.3 SPI communication bit order	29	29
5.3.4 SPI register	29	29
6. Definition of coordinate system	35	35
7. CRC table lookup method calculation	36	36
8. Use examples	39	39
8.1 Device Installation	39	39
8.2 Example of Connecting the Host Computer	41	41
9. Select accessories	41	41
10. Update records	42	42

# 1. Performance parameters

## 1.1 Key indicators of gyroscope

Table 1 Key indicators of gyroscope

Parameters	Test conditions/Remarks	Minimum value	Typical value	Maximum value	Units
Measurement Range			+ 500		°/s
Bias instability on the X-axis	@, Allan Variance, 1σ25°C		2.0		°/hr
Bias instability Y-axis			2.0		°/hr
Bias instability on the Z axis			1.5		°/hr
Bias stability	National military standard, 10s smooth		4.5		°/hr
Bias Repeatability	National Army mark		9		°/hr
Resolution			0.0054		°/s
Non-orthogonal between axes			0.02		deg
Internal low-pass cutoff frequency	Software adjustable		47		Hz
Sampling rate			400		Hz
Measurement delay			7.0		ms
Full temperature range zero deviation variation	-40 – 85°C, <=1°C/ min@1σ		0.02		°/s
Random walk X axis	@, ALLAN variance, 1σ25°C		0.3		°/√hr
Random walk Y axis			0.2		°/√hr
Random walk Z axis			0.2		°/√hr
Calibration coefficient error			2.0		%
Calibration coefficient nonlinearity			100		ppm

Note 1: Limited by the serial port bandwidth, if the serial port baud rate is set to 115200, the maximum output frequency is 100Hz

Note 1σ change in zero deviation of total temperature at 2:1 °C/ min

Note 3: IEEE standard, Allan variance curve given at static 25°C environment

## 1.2 Key indicators of accelerometer

Table 2 Key indicators of accelerometer

Parameter	Test conditions/Remarks	Minimum value	Typical value	Maximum value	Units
Measuring range			Plus or minus 6		g
Zero bias instability	@, ALLAN variance, 1σ25°C		20		μg
Zero bias stability	National military standard, 10s smooth		40		Mug
Zero bias repeatability	National Army mark		0.2		mg
Resolution			0.0648		mg
Non-orthogonal between axes			0.02		deg
Internal low-pass cutoff frequency	Software adjustable		47		Hz
Sampling rate			400		Hz
Measurement delay			7		ms
Full temperature range zero deviation variation	-40 ~ 85°C, <=1°C/ min@1σ		XY: 0.6Z : 0.3		mg
Random walk X axis	@, ALLAN variance, 1σ25°C		0.03		m/s/√hr
Random walk Y axis			0.03		m/s/√hr
Random walk Z axis			0.04		m/s/√hr
Calibration coefficient error			1		%
Calibration coefficient nonlinearity			200		ppm

Note 1: Limited by the bandwidth of the serial port, if the serial port baud rate is set to 115200, the maximum output frequency is 100Hz

Note 1σ change in zero deviation of total temperature at 2:1 °C/ min

Note 3: IEEE standard, Allan variance curve given at static 25°C environment

FIG. 1 ALLAN variance typical curve of gyroscope

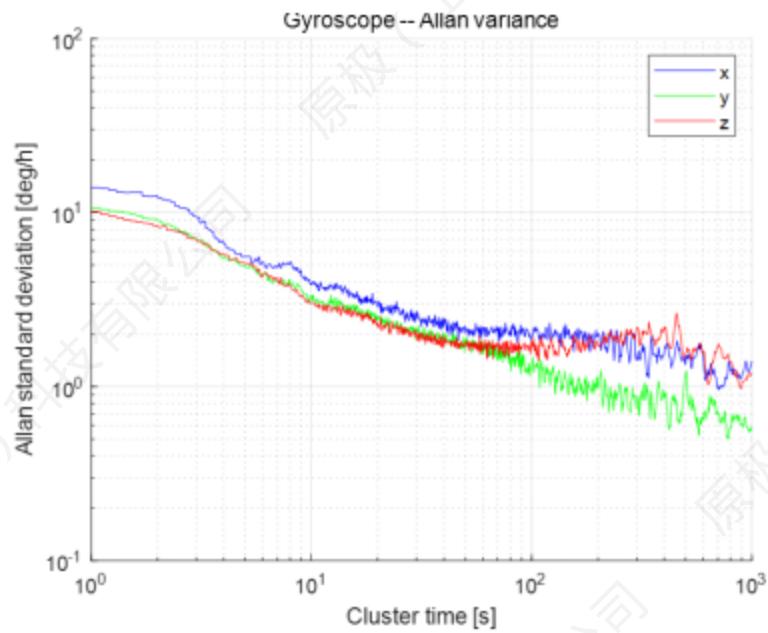
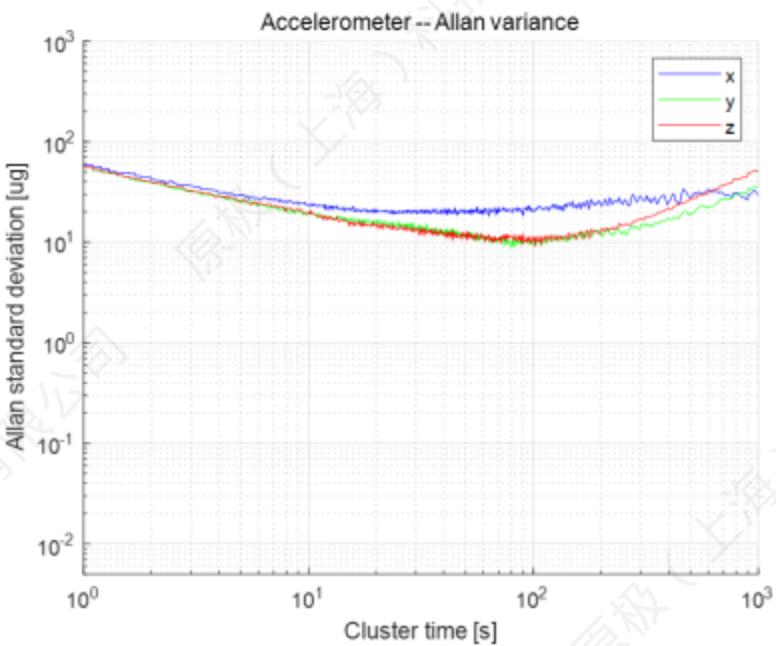


FIG. 2 Typical curve of ALLAN variance for accelerometer



## 2. External structure

Figure 3 Outline structure and dimensions (unit: mm)

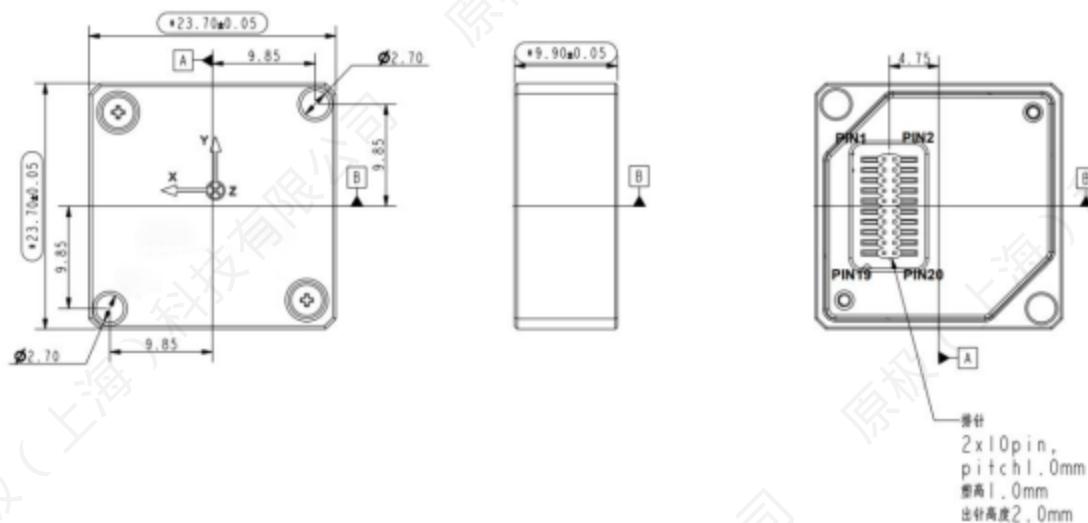


Figure 4 Location diagram of IMU measuring center (unit: mm)

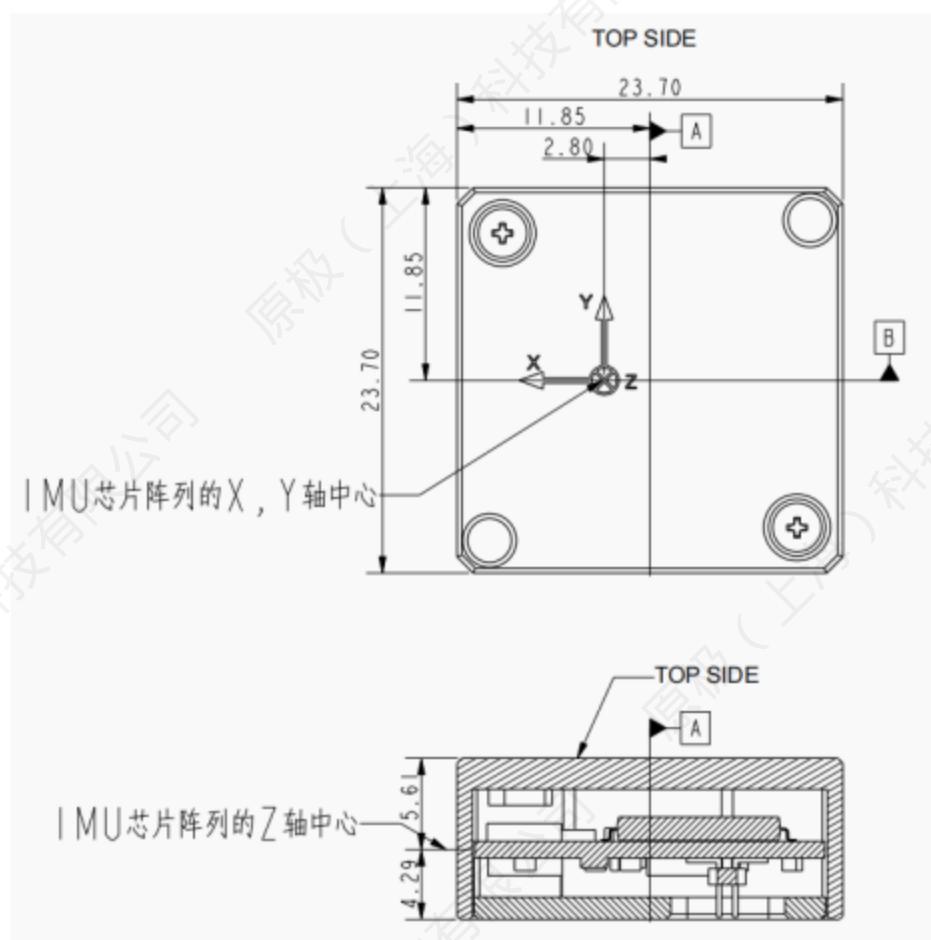
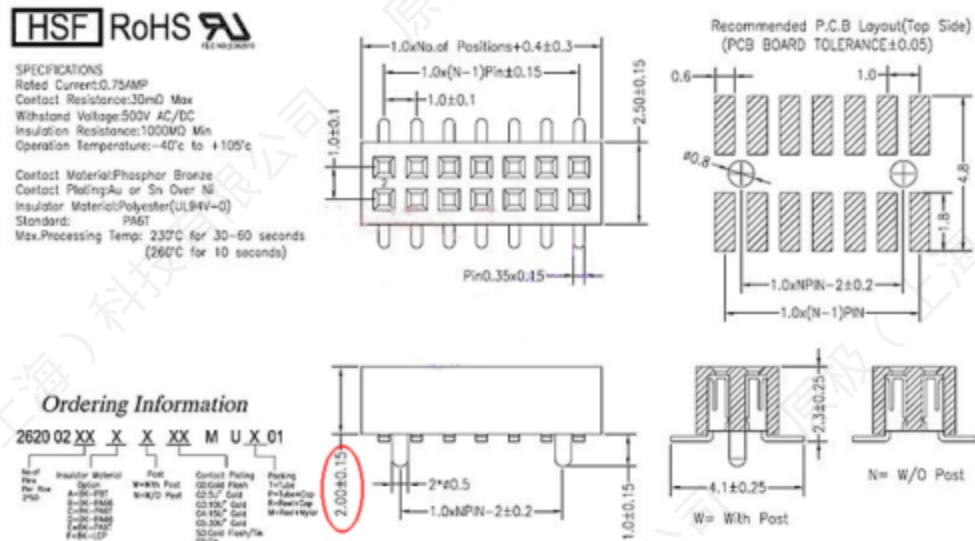


Figure 5 Specifications and Dimensions of reference pair bar (unit: mm)



### 3. Electrical characteristic

#### 3.1 Maximum tolerance value

Table 3 Maximum absolute rating

Parameters	Symbols	Range	Units
Supply voltage	VCC	-0.3 to 4.0	V
Power source	GND	-	-
Input pin voltage	Vin	-0.3 to VCC+0.2	V
Use temperature	Tot	-40 to 85	°C
Storage temperature	Tstg	-40 to 85	°C

#### 3.2 Working Conditions

Table 4 Working conditions

Parameters	Symbols	Minimum value	Typical value	Maximum value	Units
Supply voltage	VCC	3.2	3.3	3.4	V
VCC maximum ripple	Vrpp		+ 40		mV
Power Consumption	P		0.45		W
Use temperature	Tot	-40		85	°C
Storage temperature	Tstg	-40		85	°C

#### 3.3 I/O Threshold Characteristics

Table 5 I/O Threshold Characteristics

Parameters	symbol	Minimum value	Typical value	Maximum value	Units
Input pin low	Vin_low	0		VCC * 0.2	V
Input pin high	Vin_high	VCC * 0.7		VCC + 0.2	V
Output pin low	Vout_low	0		0.45	V
Output pin high	Vout_high	VCC - 0.45 -		VCC	V

## 4. Pin definition

Figure 6 Pin schematic

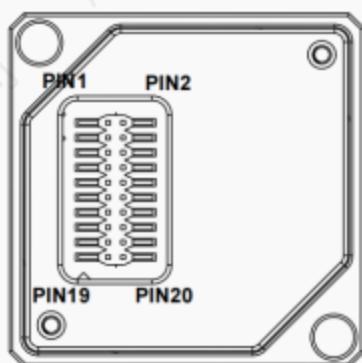


Table 6 Pin definitions

Pin Serial number	Pin name	Pin description
1	SCLK	SPI clock
2	SDO	SPI data MISO
3	GND	Power ground
4	GND	Power ground
5	SDI	SPI data MOSI
6	/CS	SPI slice selection
7	TX	Serial output
8	CAN_Tx	CAN port to send, suspended when not connected
9	RX	Serial input
10	NC	Connectionless
11	VCC	Power input, +3.3V input
12	VCC	Power input, +3.3V input
13	DRDY/SCL	Data Ready /I2C clock
14	EXT/SDA	External trigger sampling /I2C data
15	CAN_Rx	CAN port received, suspended when not connected
16	/RST	External hardware reset input
17	NC	Connectionless
18	NC	Connectionless
19	SEL	SPI/I2C mode control, suspended or connected Level: SPI, High: I2C
20	NC	Connectionless

Note 1: The IMU hardware needs to be reset once using /RST during host initialization

## 5 Communication protocol

### 5.1 Serial communication protocol

Examples of serial port protocols based on QT, ROS, and STM32:

<https://www.forsense.cn/download/>

The serial port communication supports two modes: Stream Mode and Command Mode. The IMU enters the corresponding mode according to the mode value configured by parameters after the initialization is complete.

Stream mode: Periodically output AHRS data at a fixed frequency;

Command mode: In this mode, the periodic output is stopped, the user communicates with the IMU by sending commands, and the sensor data, status, parameters, etc. can be obtained through the GET command, and the parameters of the IMU can also be configured.

#### 5.1.1 Parameters of serial port interface

Table 7 Serial port interface parameters

Transmission rate range	115200bps to 1.5Mbps
Default transfer rate	115200bps
Start bit	1 bit
Data bits	8 bits
Stop bits	1 bit
Parity check	There is no



## 5.1.2 Packet Format

The packet structure of IMU output and user input is composed as follows:

Table 8 IMU output and user input data structures

Offsets	Data type	name	Description
0	uint8	Frame Header 1	IMU Output frame headers: 0xAA, 0x55
1	uint8	Frame header 2	User input frame header: 0x55, 0xAA
2	uint16	ID low	The lower byte of the COM frame ID
3		ID high byte	The upper byte of the COM frame ID
4	uint16	Data length low	The lowest byte of the frame length of the COM communication. Length is the number of bytes occupied by the payload, that is, n
5		High data length	The upper byte of the frame length of the COM communication. Length is the number of bytes carried by the payload, that is, n
6	uint8	Payload (n bytes)	Data load
6+n	Uint32	CRC_CEHCK (32-bit data low byte)	CRC check
7+n		CRC_CEHCK (low byte in 32-bit data)	
8+n		CRC_CEHCK (high byte in 32-bit data)	
9+n		RC_CEHCK (32-bit data high byte)	

Note 1: Data is transmitted in small-endian format, with low bytes first and high bytes last

Note 2: The initial value of crc32 is 1. CRC calculation does not include all the data of this frame itself. See the end of the document for table lookup calculation



### 5.1.3 Data Flow frame — AHRS data

Table 9 AHRS data format of COM

	Frame Headers	Frame Headers	ID	length	payload	Frame tail
Data type	uint8	uint8	uint16	uint16	A1	uint32
encoding	0xAA	0x55	0x0002	0x002C		crc32

Note 1: The maximum output Update Rate is not greater than 100Hz@115200bps

Table 10 COM A1 load data format

offset	Name	Data type	Units	Description
0	timer	uint32	μs	Time scale
4	pitch	float	°	Pitch angle
8	roll	float	°	Roll Angle
12	yaw	float	°	Heading Angle
16	ax	float	g	X-axis
20	ay	float	g	Y-axis
24	az	float	g	Z-axis
28	gx	float	°/s	X axis
32	gy	float	°/s	Y-axis
36	gz	float	°/s	Z axis
40	temp	float	°C	IMU chip

Example: Get AHRS data stream:

AA 55 02 00 2C 00 6D 89 16 05 8F C2 65 40 14 AE 07 BF 5C 0F B2 43 25 06 81 3D  
BC 74 13 3C 60 E5 80 BF EC 51 38 BD 0A D7 A3 BB CD CC CC BC D7 A3 EE 41 0C BF  
84 80

The analysis is as follows:

Table 11 AHRS data flow obtained from COM A1

Description	Raw Value	Analytic	Description	Raw Value	Analytic
ID	0200	02	Y-axis	BC74133C	0.009 g
Length	2000	44	Z-axis	60E580BF	1.007 g
Time scale	6D891605	85363053	X axis	EC5138BD	0.045 ° / s
Pitch	8FC26540	3.59 °	Y-axis	0AD7A3BB	0.005 ° / s
Roll Angle	14AE07BF	0.53 °	Z axis	CDCCCCBC	0.025 ° / s
Heading	5C0FB243	356.12 °	IMU chip	D7A3EE41	29.83 °C
X-axis	2506813D	0.063 g	crc32 Check	0CBF8480	2156183308

#### 5.1.4 Command Mode GET Output -- System status

Table 12 COM system status data format

	Frame Headers	Frame Headers	ID	length	payload	Frame tail
Data type	uint8	uint8	uint16	uint16	S1	uint32
Coding	0xAA	0x55	0x00FF	N		crc32

Note 1: Depending on the IMU model, the length of this frame will vary, all represent the length of S1, need to be confirmed according to the IMU model.

Table 13 Load data format of COM S1

offset	Name	Data type	Description
0	Software_ver	uint32	Software version
4	Hardware_ver	uint32	Hardware version
8	rev	uint16	Reserved bytes
10	sn0	uint32	First SN number
14	sn1	uint32	Second SN



18	sn2	uint32	Third SN
22	Board_version	uint32	Baseboard version
26	Rev[16]	Uint8	All that follows

Note 1: Reserved bytes vary based on the IMU model. The IMU614E is 16 bytes

For example, obtain the IMU status

Input data: 55 AA 01 00 18 00 BD DB 31 34

Response data: AA 55 FF 00 2A 00 1F 39 03 00 65 6F 01 00 50 83 30 33 35 55  
34 50 15 FF 8F 5F FF FF 50 83 FF 1F 29 00 00 00 00 E0 00 07 10 17 08 50 D0 37  
10 3B 7A C3 00 02

Based on the response data, the resolution yielded software version number 211231(1F 39 03 00) and hardware version number 94053(65 6F 01 00).

### 5.1.5 Command mode GET output -- Read Parameter

Table 14 COM Parameter Input data format

	Frame header	Frame Headers	ID	length	payload	Frame tail
Data type	uint8	uint8	uint16	uint16	P1	uint32
Coding	0x55	0xAA	0x0006	0x0018		crc32

Table 15 COM Parameter output data format

	Frame	Frame	ID	length	payload	Frame
Data type	uint8	uint8	uint16	uint16	P1	uint32
Coding	0xAA	0x55	0x7530	0x0018		crc32

Note 1 The IMU will turn the data stream off when reading the parameters, and will need to turn the data stream back on after setting.

Table 16 Load data format of COM P1

offset	Name	Data type	Description
0	Param1	float	Obtained Parameter (input)
4	Param2	float	Keep, default to 0
8	Param3	uint32	Set the Parameter index
12	Param4	uint32	Reserved, the default value
16	Param5	Int32	Keep, default is 0
20	Param6	Int32	Keep, default is 0

Table 17 Index of Parameter of COM P1 load

Param3	Param1	Units
3	The COM outputs the baud rate. The following baud	bps
4	Coordinate system orientation (see Table 24)	
8	X-axis gyro zero bias calibration results, GYRO_X_OFF	°/s
9	Y-axis gyro zero bias calibration results, GYRO_Y_OFF	°/s
10	Z-axis gyro zero bias calibration results, GYRO_Z_OFF	°/s
21	AHRS output frequency, default 100Hz	Hz
31	Internal filter configuration, define the same SPI	

Example: Get AHRS output frequency



**FORSENSE**  
原极科技

FSS-IMU618 Product Sheet

According to the response data, the analysis results in an output frequency of 50hz (00 00 48 42).

### 5.1.6 Command mode SET instruction

Table 18 COM Input command formats

	Frame header	Frame header	ID	length	payload	Frame tail
Data type	uint8	uint8	uint16	uint16	R1	uint32
Coding	0x55	0xAA	CMD	0x0018		crc32

Note 1: For details about the relationship between CMD and R1, see the R1 load Parameter index table.

Table 19 Load data format of COM R1

offset	Name	Data type	Description
0	Param1	float	Set Parameter
4	Param2	float	Keep, default to 0
8	Param3	uint32	Set the Parameter index
12	Param4	uint32	Reserved, the default value is 0
16	Param5	Int32	Keep, default is 0
20	Param6	Int32	Keep, default is 0

Table 20 Index of Parameter of the COM R1 load

CMD	Param1	Param3	Description
1	0	0	Trigger to get system status data once
2	0	0	Trigger to obtain AHRS data once
3	<mode>	0	< mode > Set the output mode: Mode=1, data stream output AHRS Mode=100 disables data stream mode and enters COMMAD mode
5	0	0	Save the current Parameter to FLASH
6	0	<value>	Read the parameter, value is the index of the parameter to be read, that is, P1. index, see COM response output - Parameter read  For example, if you want to read AHRS output frequency (ODR), set value=21  For example, to read the baud rate of the COM, set the value to 3  For example, if you want to read the internal filter, set value=31  For example, if you want to read the coordinate system orientation, set value=4
9	0	0	Perform a software restart
14	<value>	3	To set the baud rate of the output of the COM, the valid value in bps value is: 115200, 230400, 460800, 921600, 1500000 If value is other values, the default value is 115200bps  After setting the baud rate parameter, you need to restart it for it to take effect.  Procedure for setting the baud rate without power supply: Set the baud rate, save the parameter to the flash, and reset the software
14	<value>	21	Set the periodic AHRS data output frequency, common values in Hz value are: 1, 10, 50, 100, 200, 500, 1000 Recommended mapping between output frequency and COM baud rate 1000Hz: 921600bps 500Hz: 460800bps 250Hz: 460800bps



			200Hz: 460800bps 100Hz: 115,200 BPS
14	<value>	31	Internal filter configuration, defined as SPI accelerometer and gyro filter configuration, default 0xBB, i.e. 47Hz
14	<value>	4	Set the orientation of the IMU coordinate system. The value ranges from 101 to 124. See Table 24 for the corresponding relation of the orientation of the coordinate system

Note 1: Please note that all values in this table are in decimal

Note 2: The host computer command generator function can be used to generate corresponding commands to send, see the use of the host computer section of this manual

For example, to enable AHRS output:

Enter 3 in CMD ID and 1 in parameter 1. The generated hexadecimal array can be filled into the COM assistant or program array and sent to the IMU.

命令生成器

55,aa,03,00,18,00,00,00,80,3f,00,00,00,00,00,00,00,00,00,00,00,00,00,00,00,00,00,00,52,d8,8e,e8

CMD ID:

参数:

1	<input type="text" value="1"/>	<input type="text" value="2"/>	<input type="text" value="0"/>	<input type="text" value="3"/>	<input type="text" value="0"/>
4	<input type="text" value="0"/>	<input type="text" value="5"/>	<input type="text" value="0"/>	<input type="text" value="6"/>	<input type="text" value="0"/>



### 5.1.7 Command Mode Output — User command response

Table 21 Setting parameters COM response data format

	Frame header	Frame header	ID	length	ACK	Param3	Frame end
Data type	uint8	uint8	uint16	uint16	uint16	uint16	uint32
Coding	0xAA	0x55	0x753D	0x0004	0x7534	Parameter index	crc32

Table 22 Reserved Parameter COM response data format

	Frame Heade rs	Frame Headers	ID	length	ACK	result	Frame Tail
Data type	uint8	uint8	uint16	uint16	uint16	uint16	uint32
Coding	0xAA	0x55	0x753D	0x0004	0x0005	0x01	crc32

Table 23 Data format of COM user command response

	Frame header	Frame header	ID	length	command	result	Frame Tail
Data type	uint8	uint8	uint16	uint16	uint16	uint16	uint32
Coding	0xAA	0x55	0x0064	0x0004	Command ID	0x01	crc32

Example: Set the baud rate of the serial port output to 115200

Data input: 55, AA, 0 e, 00, 18, 00, 00, 00, E1,

Response data: AA 55 3D 75 04 00 34 75 03 00 A7 98 2A 54

Set the periodic AHRS data output frequency to 100hz

Response data: AA 55 3D 75 04 00 34 75 15 00 70 2D B2 48

Save the current Parameter to FLASH



2F E6 32

Response data: AA 55 3D 75 04 00 05 00 01 00 5A CF B1 7C

Set output mode to AHRS data stream

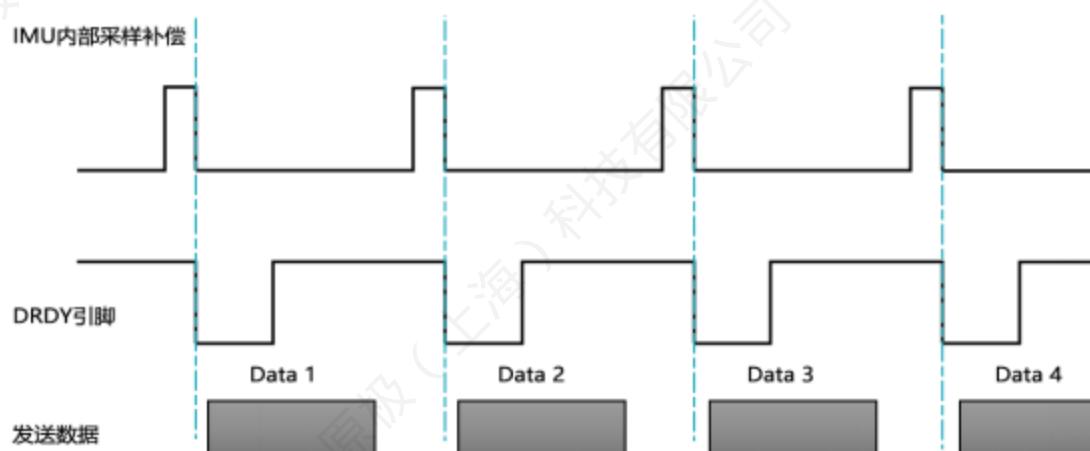
```
Input data: 55 AA 03 00 18 00 00 00 00 80 3F 00 00 00 00 00 00 00 00 00 00 00 00 00 00 00 00 00  
00 00 00 00 00 00 00 00 00 00 00 00 00 00 00 00 00 00 00 00 00 00 00 00 00 00 00 00 00 00 00  
00 00 00 00 00 00 00 00 52 D8 BE F8
```

Response data: AA 55 64 00 04 00 03 00 01 00 E7 87 E3 AD

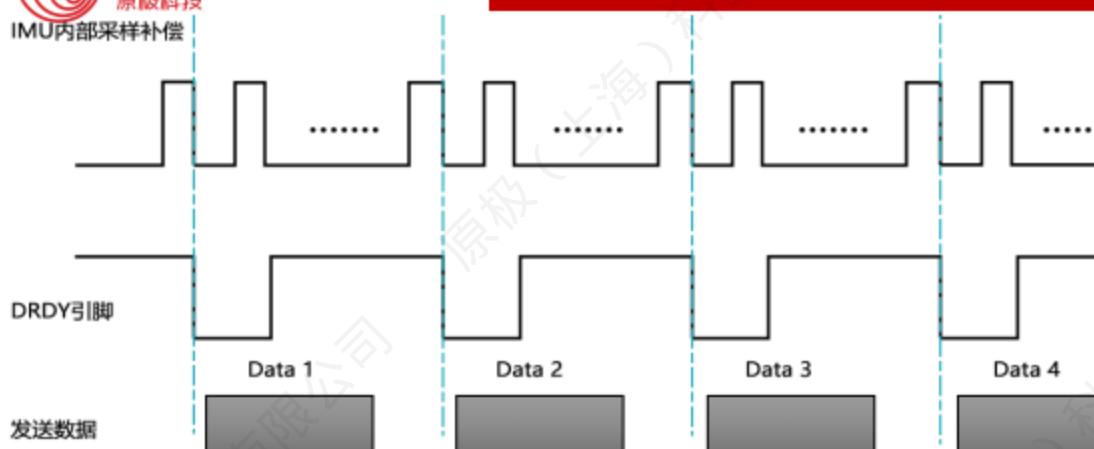
## 5.1.8 DRDY

PRDY pin output serves two purposes:

1. to provide a clock synchronization signal from inside the IMU;
  2. Provide a signal to signal the start of transmitting data frames.



When the IMU internal sampling frequency (maximum ODR) is consistent with the output frequency of the COM (current ODR), the DRDY pin will be pulled down immediately after the IMU data sampling compensation is completed. At this time, the data frame will be sent from the COM. The DRDY pin will be pulled up again in the next cycle.

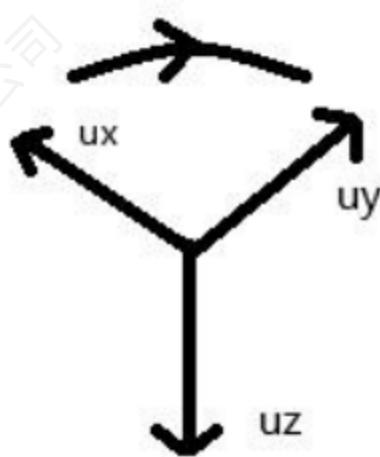


When the output frequency of the COM is less than the internal sampling frequency of the IMU, determine whether the DRDY pin is immediately lowered according to the frequency divider value (maximum ODR/ current ODR) after the IMU data sampling compensation is completed. After the DRDY is pulled down, the data frame will be sent from the COM, and the DRDY pin will be pulled up again in the next IMU sampling period.

### 5.1.9 Coordinate system setting function

Set the firmware coordinate system and display the corresponding firmware design coordinate system in the upper computer

Figure 7 Original firmware coordinate system



According to the above rule, after x and y axes are determined, z axis is determined. The Z axis is perpendicular to the plane from the X to the Y axis.

There are a total of twenty-four orientations for the X/Y/Z triaxial axis, as shown in the table below:

Table 24 coordinates are oriented towards the corresponding table

Orientation	XAxis	YAxis	ZAxis	Instructions
101	+Ux	+Uy	+Uz	Default
102	-Ux	-Uy	+Uz	
103	-Uy	+Ux	+Uz	
104	+Uy	-Ux	+Uz	
105	-Ux	+Uy	-Uz	
106	+Ux	-Uy	-Uz	
107	+Uy	+Ux	-Uz	
108	-Uy	-Ux	-Uz	
109	-Uz	+Uy	+Ux	
110	+Uz	-Uy	+Ux	



**FORSENSE**  
原般科技

## FSS-IMU618 Product Sheet

111	+Uy	+Uz	+Ux
112	-Uy	-Uz	+Ux
113	+Uz	+Uy	-Ux
114	-Uz	-Uy	-Ux
115	-Uy	+Uz	-Ux
116	+Uy	-Uz	-Ux
117	-Ux	+Uz	+Uy
118	+Ux	-Uz	+Uy
119	+Uz	+Ux	+Uy
120	-Uz	-Ux	+Uy
121	+Ux	+Uz	-Uy
122	-Ux	-Uz	-Uy
123	-Uz	+Ux	-Uy
124	+Uz	-Ux	-Uy

How to change the coordinate system to 102 orientation:

Enter 14 in CMD ID, 102 in Parameter 1, and 4 in Parameter 3. The generated hexadecimal array can be filled into the COM assistant or program array and sent to the IMU.



FSS-IMU618 Product Sheet

出口ID:	0	进料ID:	0	进料量:	100000	启停:	<input type="button" value="启停"/>																															
操作菜单:	命令生成器																																					
固件版本:	命令生成器																																					
220811																																						
硬件版本:																																						
00																																						
主板版本:																																						
044E																																						
配置前权数据码:																																						
0																																						
权限前权数据码:																																						
0																																						
主从机:																																						
从机																																						
连接号:																																						
36375445051515																																						
485行数:																																						
<p style="text-align: center;">命令生成器</p> <p>命令生成器界面，显示了CMD ID输入框、参数输入框、命令按钮（生成命令、发送命令、串口数据显示）以及帮助说明。</p> <p><b>命令生成器使用说明</b></p> <p>操作说明：</p> <p>启动后开启AHS模式，CMD ID输入1，参数1输入1，点击生成命令按钮，命令生成成功后，生成的十六进制数据可以输入入口数据的点击生成命令会分段读取并显示在串口数据显示区域。</p>																																						
<p style="text-align: right;">命令索引表</p> <table border="1"> <thead> <tr> <th>命令ID</th> <th>参数1</th> <th>参数2</th> <th>功能描述</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>0</td> <td>0</td> <td>触发读取一次系统状态数据</td> </tr> <tr> <td>2</td> <td>0</td> <td>0</td> <td>触发读取一次AHS数据</td> </tr> <tr> <td>3</td> <td>=mode&gt;</td> <td>0</td> <td>设置输出模式： Mode=1,数据流输出AHS Mode=100,禁止数据流模式,进入COMMAD模式</td> </tr> <tr> <td>5</td> <td>0</td> <td>0</td> <td>保存当前参数到FLASH</td> </tr> <tr> <td>6</td> <td>&lt;value&gt;</td> <td></td> <td>读取参数, value为要读取的参数索引。 例如读取串口号输出模式时设置value=3; 读取AHS输出模式ID时设置value=21; 读取为串口数据配置, 跟设置value=31</td> </tr> <tr> <td>9</td> <td>0</td> <td>0</td> <td>执行软件重启</td> </tr> <tr> <td colspan="4"> <p style="text-align: right;">设置串口输出波特率, 单位bps, value的有效值为:</p> </td> </tr> </tbody> </table>							命令ID	参数1	参数2	功能描述	1	0	0	触发读取一次系统状态数据	2	0	0	触发读取一次AHS数据	3	=mode>	0	设置输出模式： Mode=1,数据流输出AHS Mode=100,禁止数据流模式,进入COMMAD模式	5	0	0	保存当前参数到FLASH	6	<value>		读取参数, value为要读取的参数索引。 例如读取串口号输出模式时设置value=3; 读取AHS输出模式ID时设置value=21; 读取为串口数据配置, 跟设置value=31	9	0	0	执行软件重启	<p style="text-align: right;">设置串口输出波特率, 单位bps, value的有效值为:</p>			
命令ID	参数1	参数2	功能描述																																			
1	0	0	触发读取一次系统状态数据																																			
2	0	0	触发读取一次AHS数据																																			
3	=mode>	0	设置输出模式： Mode=1,数据流输出AHS Mode=100,禁止数据流模式,进入COMMAD模式																																			
5	0	0	保存当前参数到FLASH																																			
6	<value>		读取参数, value为要读取的参数索引。 例如读取串口号输出模式时设置value=3; 读取AHS输出模式ID时设置value=21; 读取为串口数据配置, 跟设置value=31																																			
9	0	0	执行软件重启																																			
<p style="text-align: right;">设置串口输出波特率, 单位bps, value的有效值为:</p>																																						

How to read the coordinate system orientation:

Enter 06 in CMD ID and 4 in Parameter 3. The generated hexadecimal array can be filled into the COM assistant or program array and sent to the IMU.

The screenshot shows two windows side-by-side. The left window is titled '命令生成' (Command Generation) and contains fields for '命令文本' (Command Text) and '参数文本' (Parameter Text). It includes a 'CMD ID' input field (set to 6), a '参数' (Parameters) section with six input boxes (labeled 1 through 6), and three buttons at the bottom: '生成命令' (Generate Command), '发送命令' (Send Command), and '串口数据显示' (Serial Port Data Display). The right window is titled '串口数据显示' (Serial Port Data Display) and shows a log of received data frames. The log table has columns for '时间' (Time), '帧类型' (Frame Type), '帧内容' (Frame Content), and '帧状态' (Frame Status). The log shows several entries starting with '时间: 2017-04-06 00:00:00'.

Example: Set the coordinate system to face 115

Data input: 55, aa, 0 e, 00, 18, 00, 00, 00, e6,



Response data: AA 55 3D 75 04 00 34 75 04 00 60 0E 6B 1B

According to Table 21, the index of Parameter is 04, and the parameter is set successfully.

Read the coordinate system:

Response data: AA 55 30 75 18 00 00 00 00 E6 42 00 00 00 00 00 00 00 00 00 00 00 00 00 00 00 00 04  
00  
00 00 00 00 00 00 00 00 00 00 00 00 B2 2F 2D 4E

According to Table 15 and Table 16, the resolution results in Parameter 1 being 115 (float) and Parameter 3 being 04. That is, the coordinate system is 115 orientation.

5.1.10 COM Connection FAQs

- 1) The RX of the IMU cannot connect to two Master TX

The RX of the serial port cannot be connected to two TX at the same time. Therefore, if the primary host needs to be connected to the PC, disconnect the communication between the PC and the serial port of the user host. Otherwise, the PC can only receive data but cannot send commands to the IMU.

As shown in the following picture:

Figure 8 Schematic diagram of serial port connection



注: IMU TX 可接多路 RX, RX 不可接多路 TX;  
 IMU串口不可同时连接客户主机和原极上位机;  
 IMU可以预留另外一路串口专门连接原极上位机。

## 2) The version number cannot be obtained

Check whether the serial cable has lost packets. The serial cable of the FT232 chip is recommended. The CH340 and PL2303 data cables will lose packets when the baud rate is high (>115200bps)

It is recommended to connect the serial cable directly, do not recommend series, such as the interface of RS422 to connect the computer, directly use RS422 to RS232+RS232Z to USB cable series.

## 3) Upper computer curve display caton

If it is FT232 data line, use the system administrator to open the upper computer, and automatically configure the serial port delay

Configure the serial port delay manually in the device manager.

## 5.2 I2C Communication Protocol

Example of I2C host read driver based on STM32:

<https://www.forsense.cn/download/>

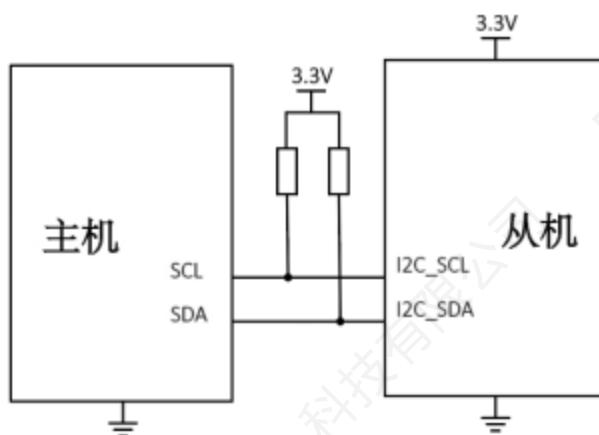
### 5.2.1 I2C Interface Parameters

Table 25 I2C interface parameters

I2C rate	400KHz
I2C Slave Address (7 bits)	0x18

### 5.2.2 I2C Connection Method

Figure 9 I2C connection method



Note: The pull-up resistor has a resistance value of 4.7KΩ

### 5.2.3 I2C register

Table 26 List of I2C registers

Names	Address	Read/Write	Default	Description
BURST	0x12	R		Continuous read
FILTER_CTRL	0x06	RW	0xBB	Filter selection
PROD_ID	0x6A	R		Product name

### 5.2.3.1 I2C BURST Register

This I2C protocol supports continuous reading, continuous reading register address 0x12, the slave machine automatically accumulates the address, continuous output 32 bytes in 8bit mode, the reading process is as follows:

Figure 10 I2C continuous read mode

Start	Slave address (0x18)	RW	ACKS	dummy	Register address (0x12)	ACKS
S	0 0 1 1 0 0 0	0	A	x	0 0 1 0 0 1 0	A
Start	Slave address (0x18)	RW	ACKS	Read data (0x12)	ACKM	Read data (0x12)
Sr	0 0 1 1 0 0 0	1	A	x x x x x x x x	A	x x x x x x x x
...			ACKS	Read data (0x12)	ACKM	Read data (0x12)
...			A	x x x x x x x x	A	x x x x x x x x
...			ACKS	Read data (0x12)	ACKM	Read data (0x12)
...			A	x x x x x x x x	A	x x x x x x x x
...			ACKS	Read data (0x12)	ACKM	Stop
...			A	x x x x x x x x	NACK	P

Frames are defined as follows:

Table 27 I2C continuous read data format

Sending sequence	1	2	3
Data format	uint32_t	float	float
Send content	TIME	ACCL_X	ACCL_Y
Send order	4	5	6
Data format	float	float	float
Send content	ACCL_Z	GYRO_X	GYRO_Y
Sending sequence	7	8	9
Data format	float	float	uint32
Send content	GYRO_Z	TEMP	CRC32

Note 1: The unit of TEMP is ° C, the unit of Gyroscope output is °/s, the unit of Accelerometer output is g, and the unit of attitude output is degree



Note 2: The initial value of crc32 is 1. CRC calculation does not include all the data of this frame, refer to Appendix 1 for table calculation

### 5.2.3.2 I2C FILTER\_CTRL Register

The address of the FILTER\_CTRL Register is 0x06, and the filter configuration compares the table with the SPI accelerometer and the filter configuration of the gyroscope. The Register reading process is the same as the I2C BURST reading method, and the Register writing process is shown in the figure below.

Figure 11 I2C FILTER\_CTRL Register writing method

Start	Slave address (0x18)	RW	ACKS	dummy	Register address (0x06)	ACKS	Data (0x01)	ACKS	Stop
S	0 0 1 1 0 0 0	0	A	0	0 0 0 0 0 1 1 0	A	0 0 0 0 0 0 0 1	A	P

### 5.2.3.3 I2C ID Register

The ID Register is 0x6A, and the data content is IMU61B in the ASCII format. The reading process is the same as I2C BURST, as shown in the following table.

Table 28 I2C ID Register read mode

Sending sequence	1	2	3	4
What to send	0x00	0x00	0x49	0x4D
Send order	5	6	7	8
What to send	0x55	0x36	0x31	0x*

Note 1: All data is 8-bit width

Note 2: 0x \* indicates the contents of the product ID, 0x32 for IMU612, 0x34 for IMU614, 0x38 for IMU618, 0x41 for IMU6132A, and 0x42 for IMU6132B

## 5.3 SPI Communication Protocol

Example of SPI Master read driver based on STM32:

<https://www.forsense.cn/download/>

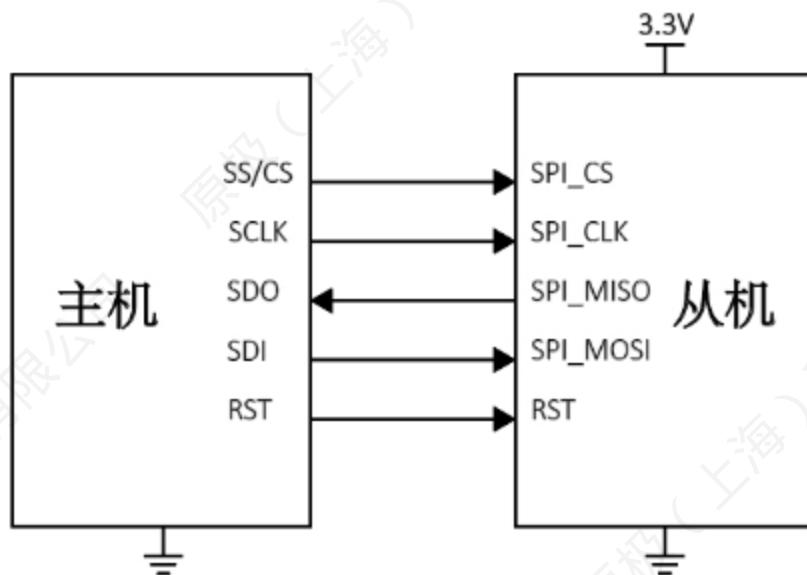
### 5.3.1 Parameter of the SPI interface

Table 29 SPI interface Parameter

SPI Master	This product serves as a Slave
SPI rate	0.2 to 2 MHZ
SPI word length	16bit
Phase	Rising edge trigger (Mode 3, CPHA=1)
Polarity	Idle for high (mode 3, CPOL=1)
Bit order	MSB priority

### 5.3.2 SPI connection diagram

Figure 12 Schematic diagram of SPI connection



Note 1: Before the initial reading, it is necessary to reset the IMU and wait for 3s to make the IMU enter the normal working state.

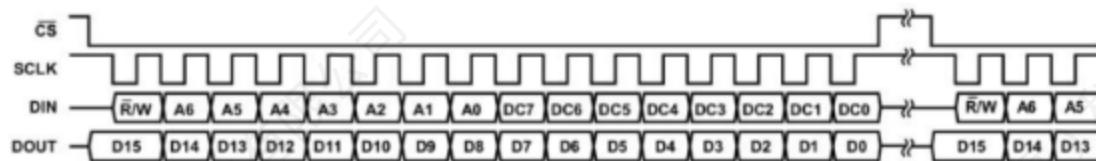
Note 2: Refer to the corresponding manual for SPI pins of different IMU models



### 5.3.3 SPI communication bit order

The SPI interface supports full-duplex serial communication (performing both send and receive at the same time) using the bit order shown in the image below.

Figure 13 Schematic diagram of SPI communication bit order



Where, the highest bit of DIN represents the read/write operation, [A6:A0] represents the register address, and [DC7:DC0] represents the data written (write operation) or DUMMY data (read operation).

When /W =1, the DOUT data of this SPI cycle is meaningless. DOUT data for this SPI cycle when /W =0

Represents the register output data of the last two cycles, see BURST read example for details.

### 5.3.4 SPI register

Table 30 List of SPI registers

Names	Address	Read/W	Default	Window	Description
BURST	0x00	RW		0	Continuous
FILTER_CTRL	0x07, 0x06	RW	0x00BB	1	Filter
PROD_ID1	0x6C	R	0x494d	1	ID Number 1
PROD_ID2	0x6E	R	0x5536	1	ID Number 2
PROD_ID3	0x70	R	0x3132	1	ID number 3 (IMU612)
			0x3134	1	ID number 3 (IMU614)
			0x3138	1	ID number 3 (IMU618)
			0x3141	1	ID number 3 (IMU6132A)
			0x3142	1	ID Number 3 (IMU6132B)
WIN_CTRL	0x7F, 0x7E	RW	0x0000	0, 1	Window ID
TEMP_HIGH	0x0E	R	\	0	Temperature
TEMP_LOW	0x10	R	\	0	Temperature low
XGYRO_HIGH	0x12	R	\	0	Gyro X axis
XGYRO_LOW	0x14	R	\	0	Gyro X axis low
YGYRO_HIGH	0x16	R	\	0	Gyro Y-axis
YGYRO_LOW	0x18	R	\	0	Gyro Y axis low
ZGYRO_HIGH	0x1A	R	\	0	Gyro z-axis
ZGYRO_LOW	0x1C	R	\	0	Gyro Z axis low
XACCEL_HIGH	0x1E	R	\	0	Accelerometer X
XACCEL_LOW	0x20	R	\	0	Accelerometer X
YACCEL_HIGH	0x22	R	\	0	Accelerometer Y



YACCEL_LOW	0x24	R	\	0	Accelerometer Y
ZACCEL_HIGH	0x26	R	\	0	Accelerometer
ZACCEL_LOW	0x28	R	\	0	Accelerometer

### 5.3.4.1 SPI BURST Register

BURST reads Register continuously, reading all data in a single data stream without stopping between 16-bit segments.

Table 31 Format of SPI BURST Register

Addre	bit15	bit14	bit13	bit12	bit11	bit10	bit9	bit8	Read/
0x01									RW
Addre	bit7	bit6	bit5	bit4	bit3	bit2	bit1	bit0	Read/
0x00	BURST_CMD								RW

The reading method of BURST is as follows: sending 0x8000 before reading indicates setting BURST and starting reading, then sending 0x0000 all the time and receiving data. The output Register content is offset by 2 SPI cycles compared with the sending of the reading instruction, and the chip select low level is kept during the reading.

Figure 14 Schematic diagram of continuous reading of SPI BURST

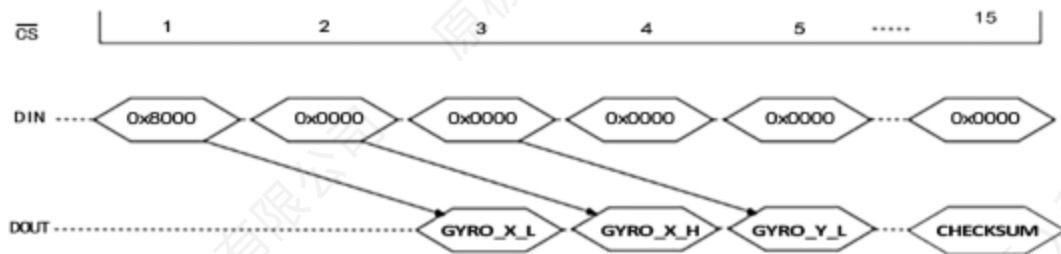


Table 32 Basic format of continuous reading by SPI BURST

Sending	1	2	3	4	5	6
What to	GYRO_X_L	GYRO_X_H	GYRO_Y_L	GYRO_Y_H	GYRO_Z_L	GYRO_Z_H
Send	7	8	9	10	11	12
What to	ACCL_X_L	ACCL_X_H	ACCL_Y_L	ACCL_Y_H	ACCL_Z_L	ACCL_Z_H
Send	13					
What to	CHKSM					

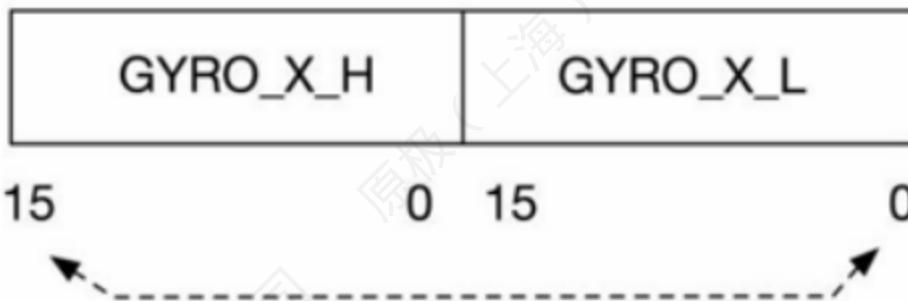
Note 1: All data are 16-bit widths

Note 2: The data of gyroscope and Accelerometer are expressed as int32 after concatenation

Note 3: CHKSM stands for CHECKSUM, which is used to confirm data integrity. It is calculated by summing all the data before the CHECKSUM

In the BURST continuous reading process, 32-bit complete data is divided into high 16 bits and low 16 bits respectively output, output using the small-endian mode, that is, low bytes output first. Users need to concatenate the two parts of 16-bit data to restore the complete 32-bit data.

FIG. 15 Schematic diagram of SPI32-bit data restoration



## 32位陀螺仪数据格式

Once the complete 32-bit data is obtained, the standard frame user can convert it into Angular velocity, acceleration, temperature, and attitude Angle information according to the following formula.

Table 33 Standard frame SPI 32-bit data conversion formula

Name	Units	Formula	Conditions/Notes
Angular velocity	°/s	$G=SF/65536*GYRO$	GYRO is the GYRO data for the X/Y/Z axis in the table above Gyro scale factor SF = 0.016
Acceleration	mg	$A=SF/65536*ACCL$	ACCL is the ACCL data for the X/Y/Z axis in the table above SF = 0.2 for Burst mode For single register mode, SF=0.2/1000
Temperature	°C	$T=SF/65536*TEMP-17262$ $1824+25$	TEMP is the TEMP data in the table above Temperature scale factor SF = -1/263.4
Attitude Angle	°	$D=SF/65536*ATT$	ATT is the ATT data in the table above Attitude scale factor SF = 0.00699411



### 5.3.4.2 SPI FILTER\_CTRL register

The FILTER\_CTRL register provides the user with control over the digital low-pass filter. This register is read/write register, write command is send 0x86XX, and the current SPI cycle setting is valid; The read command is sent 0x0600, and the output register content is offset by 2 SPI cycles than the read instruction is sent.

Table 34 SPI FILTER\_CTRL register format

Address	bit15	bit14	bit13	bit12	bit11	bit10	bit9	bit8	Read/Write	
0x07									RW	
Address	bit7	bit6	bit5	bit4	bit3	bit2	bit1	bit0	Read/Write	
0x06	Accelerometer filter configuration					Gyro filter configuration				RW

Table 35 Filter configuration

	Encoding	Description
Accelerometer/gyroscope filter configuration	4'b 0000	IIR filter fc=1 Hz
	4'b 0001	IIR filter fc=1 Hz
	4'b 0010	IIR filter fc=2 Hz
	4'b 0011	IIR filter fc=5 Hz
	4'b 0100	IIR filter fc=10 Hz
	4'b 0101	IIR filter fc=15 Hz
	4'b 0110	IIR filter fc=20 Hz
	4'b 0111	IIR filter fc=25 Hz
	4'b 1000	IIR filter fc=30 Hz
	4'b 1001	IIR filter fc=35 Hz
	4'b 1010	IIR filter fc=40 Hz
	4'b 1011	no filter

Note: For example, if the gyro is configured and the accelerometer filter is 10Hz, the value 0x8644 is written.

### 5.3.4.3 SPI ID Register



The ID Register is a read-only Register, and the data content is the ASCII encoded character "IMU". The reading method is similar to that of BURST data reading: 0x6A00~0x7000 is sent when the burst data is read, and the data is received. The output Register content is offset by 2 cycles from the read instruction sending.

The complete ID of the product can be obtained by concatenating 4 16-bit ID data into ASCII code. The splicing method is the same as the splicing of data read continuously by BURST, with PROD\_ID1 in the high position and PROD\_ID4 in the low position.

Table 36 Format of SPI ID Register

Address	bit15 ~ bit0	Encoding	Read/write
0x6C	PROD_ID1	0x494D	R
0X6E	PROD_ID2	0x5536	R
0x70	PROD_ID3 The encoded content represents the product ID	0x3132 (IMU612) 0x3134 (IMU614) 0x3138 (IMU618) 0x3141 (IMU6132A) 0x3142 (IMU6132B)	R R R R R



### 5.3.4.4 SPI WIN\_CTRL Register

This Register is used to control the switch window ID, which can be read and written. The window default is 0, write 0xFE01, then switch to 1.

Table 37 SPI WIN\_CTRL Register format

Address	bit15	bit14	bit13	bit12	bit11	bit10	bit9	bit8	Read/Write
0x7F									RW
Address	bit7	bit6	bit5	bit4	bit3	bit2	bit1	bit0	Read/Write
0x7E	WINDOW_ID								RW

Table 38 SPI Register WIN\_CTRL WINDOW\_ID code

Name	Code	Description
WINDOW_ID	0x00	window0, start reading data
	0x01	window1, go to Configuration



## 6. Coordinate system definition



This product coordinate system uses the front - right - down (FRD) coordinate system. Euler Angle range is as follows:

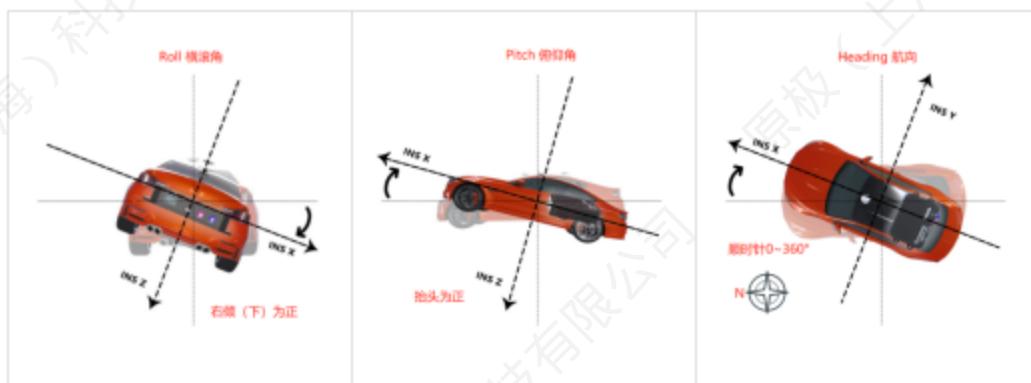
Rotation around the Z axis: Yaw angle Yaw range:  $0^\circ \sim 360^\circ$ ;

Rotation around the X axis: Roll angle roll range:  $-180^\circ \sim 180^\circ$ ;

Rotation around the Y axis: Pitch angle pitch range:  $-90^\circ \sim 90^\circ$ .

Roll, pitch, course Angle diagram is as follows:

FIG. 21 Schematic diagram of roll, pitch and Yaw angle



## 7. CRC table lookup method calculation

C++

```

static const uint32_t crc32_tab [ ] = [
0x00000000, 0x77073096, 0xee0e612c, 0x990951ba, 0x076dc419, None 706Af48F
, 0xe963a535, 0x9e6495a3, 0x0edb8832, 0x79dcb8a4, 0xe0d5e91e, 0x97d2d988
, 0x09b64c2b, 0x7eb17cbd, 0xe7b82d07, 0x90bf1d91, 0x1db71064, 0x6ab020f2
, 0xf3b97148, 0x84be41de, 0x1adad47d, 0x6ddde4eb, 0xf4d4b551, 0x83d385c7
, 0x136c9856, 0x646ba8c0, 0xfd62f97a, 0x8a65c9ec, 0x14015c4f, 0x63066cd9
, 0xfa0f3d63, 0x8d080df5, 0x3b6e20c8, 0x4c69105e, 0xd56041e4, 0xa2677172
, 0x3c03e4d1, 0x4b04d447, 0xd20d85fd, 0xa50ab56b, 0x35b5a8fa, 0x42b2986c
, 0xdbbbc9d6, 0xacbcf940, 0x32d86ce3, 0x45df5c75, 0xdc6d60dcf, 0xabd13d59
, 0x26d930ac, 0x51de003a, 0xc8d75180, 0xbfd06116, 0x21b4f4b5, 0x56b3c423
, 0xcfba9599, 0xb8bda50f, 0x2802b89e, 0x5f058808, 0xc60cd9b2, 0xb10be924
, 0x2f6f7c87, 0x58684c11, 0xc1611dab, 0xb6662d3d, 0x76dc4190, 0x01db7106
, 0x98d220bc, 0xefd5102a, 0x71b18589, 0x06b6b51f, 0x9fbfe4a5, 0xe8b8d433
, 0x7807c9a2, 0x0f00f934, 0x9609a88e, 0xe10e9818, 0x7f6a0dbb, 0x086d3d2d
, 0x91646c97, 0xe6635c01, 0x6b6b51f4, 0x1c6c6162, 0x856530d8,
0xf262004e
, 0x6c0695ed, 0x1b01a57b, 0x8208f4c1, 0xf50fc457, 0x65b0d9c6, 0x12b7e950
, 0x8bbeb8ea, 0xfc9887c, 0x62dd1ddf, 0x15da2d49, 0x8cd37cf3, 0xfb44c65
, 0x4db26158, 0x3ab551ce, 0xa3bc0074, 0xd4bb30e2, 0x4adfa541, 0x3dd895d7
, 0xa4d1c46d, 0xd3d6f4fb, 0x4369e96a, 0x346ed9fc, 0xad678846, 0xda60b8d0
, 0x44042d73, 0x33031de5, 0xaa0a4c5f, 0xdd0d7cc9, 0x5005713c, 0x270241aa
, 0xbe0b1010, 0xc90c2086, 0x5768b525, 0x206f85b3, 0xb966d409,
0xce61e49f
, 0x5edef90e, 0x29d9c998, 0xb0d09822, 0xc7d7a8b4, 0x59b33d17, 0x2eb40d81
, 0xb7bd5c3b, 0xc0ba6cad, 0xedb88320, 0x9abfb3b6, 0x03b6e20c, 0x74b1d29a
, 0xead54739, 0x9dd277af, 0x04db2615, 0x73dc1683, 0xe3630b12, 0x94643b84
, 0x0d6d6a3e, 0x7a6a5aa8, 0xe40ecf0b, 0x9309ff9d, 0xa00ae27, 0x7d079eb1
, 0xf00f9344, 0x8708a3d2, 0x1e01f268, 0x6906c2fe, 0xf762575d, 0x806567cb
, 0x196c3671, 0x6e6b06e7, 0-fed41b76, 0x89d32be0, 0x10da7a5a,
0x67dd4acc
, 0xf9b9df6f, 0x8ebbeeff9, 0x17b7be43, 0x60b08ed5, 0xd6d6a3e8,
0xa1d1937e
, 0x38d8c2c4, 0x4fdfff252, 0xd1bb67f1, 0xa6bc5767, 0x3fb506dd,
];

```

0x48b2364b

```
, 0xd80d2bda, 0xaf0a1b4c, 0x36034af6, 0x41047a60, 0xdf60efc3, 0xa867df55
, 0x316e8eef, 0x4669be79, 0xcb61b38c, 0xbc66831a, 0x256fd2a0, 0x5268e236
, 0xcc0c7795, 0xbb0b4703, 0x220216b9, 0x5505262f, 0xc5ba3bbe, 0xb2bd0b28
, 0x2bb45a92, 0x5cb36a04, 0xc2d7ffa7, 0xb5d0cf31, 0x2cd99e8b, 0x5bdeae1d
, 0x9b64c2b0, 0xec63f226, 0x756aa39c, 0x026d930a, 0x9c0906a9,
```

0xeb0e363f

```
, 0x72076785, 0x05005713, 0x95bf4a82, 0xe2b87a14, 0x7bb12bae,
```

0x0cb61b38, 0x92d28e9b

```
, 0xe5d5be0d, 0x7cdcef7, 0x0bdbdf21, 0x86d3d2d4, 0xf1d4e242, 0x68ddb3f8
, 0x1fda836e, 0x81be16cd, 0xf6b9265b, 0x6fb077e1, 0x18b74777, 0x88085ae6
, 0xff0f6a70, 0x66063bca, 0x11010b5c, 0x8f659eff, 0xf862ae69, 0x616bffd3
, 0x166ccf45, 0xa00ae278, 0xd70dd2ee, 0x4e048354, 0x3903b3c2
, 0xa7672661, 0xd06016f7, 0x4969474d, 0x3e6e77db, 0xaea16a4a,
```

0xd9d65adc, 0x40df0b66

```
, 0x37d83bf0, 0xa9bcac53, 0xdebb9ec5, 0x47b2cf7f,
```

0x30b5ffe9, 0xbdbdf21c

```
, 0ocabac28a, 0x53b39330, 0x24b4a3a6, 0xbad03605, 0xcdd70693, 0x54de5729
, 0x23d967bf, 0xb3667a2e, 0xc4614ab8, 0x5d681b02, 0x2a6f2b94, 0xb40bbe37
, 0xc30c8ea1, 0x5a05df1b, 0x2d02ef8d
.}
```

```
uint32_t crc_crc32 (uint32_t crc, const uint8_t *buf, uint32_t size) {for (uint32_t i=0; i<size ; i++) {crc = crc32_tab [ (crc ^ buf [i] ) & 0xff] ^ (crc >> 8) ;}}
```

```
return crc;
}
```

## 8 Use examples

### 8.1 Device Installation

1. The module should be firmly fixed on a rigid plane to avoid being installed in a position with large vibration.
2. The module should be installed in the same direction as the front.

Figure 16 Schematic diagram of module installation



The correct installation diagram is as follows

The X axis faces the front of the car

Figure 17 Diagram of proper installation

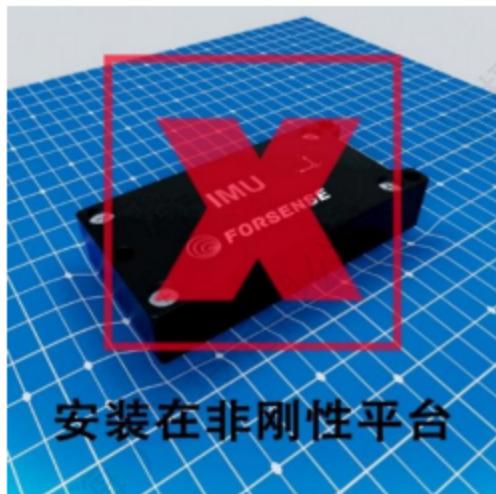




**FORSENSE**  
原极科技

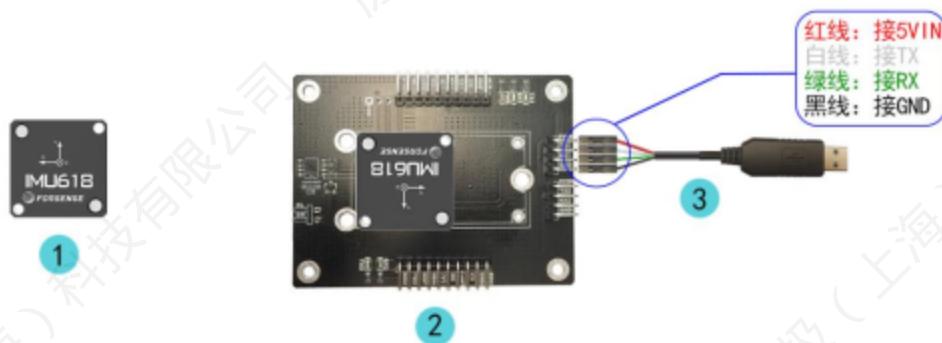
## FSS-IMU618 Product Sheet

The following installation methods are incorrect installation



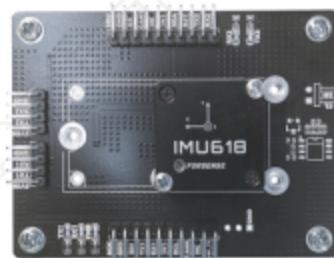
## 8.2 Example for Connecting a Upper computer software

Figure 18 Schematic diagram of module connecting to Upper computer software



	名称	数量
1	IMU618	1个
附件名称	数量	
2	IMU618测试底板	1个
3	TTL串口线	1个

## 9. Optional accessories



IMU618 Test the baseplate



TTL serial cable



USB to CAN module

## 10 Update records

Versions	Dates	Status/Comments
Version 1.0	2023. 09. 15	First issue
Version 1.1	2023. 10. 07	Update coordinate system definition
Version 1.2	2023. 12. 14	Add attachment
Version 1.3	2023. 04. 10	Update appliance features
Version 1.4	2024. 05. 10	Add Upper computer software connection diagram
Version 1.5	2024. 07. 02	Added Parameter of the national military standard